



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4931-5
Job Sheet 194196



Part No: D4931-5

Job Qty: 1 pcs

Part Name: Engine Fitting (for B3e models)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/26/19

Job Tracking No: RA606

Due Date: 4/29/19

Created By: Shannon Hadley

Type: Return

Description:

Note: DWG REV A SHEET 3 IPP REV:A NEW ISSUE 13-09-16 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

- ORIGINAL S/N
MUST BE ADDED



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S175887



Part: D4931-5

Job No: 194196

Serial No/Batch: S135445

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/26/19

S175887

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Rework - 1 - Startup Returns	1 pcs	4/29/19		0.00	0.00	QC 6 - 40 - S		DAS APR 26 2019 68 9-89
							QC 6 - 61 - S		
							QC 6 - 68 - S		
							QC 6 - 9 - S		
130	Packaging 3-2 - Stock - B4B	1 pcs	4/29/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
140	QC 21 - SA	1 pcs	4/29/19		0.00	0.00	QC 21 - SA - 21		DAS 21 9-89 APR 29 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - See attached Inspection Sheet.
 Descriptions: 130 - Identify as per dwg & Stock Location: _____
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4931-5	Engine Fitting (for B3e models)	1 pcs (1 ea)	100-Rework - 1 - Startup Returns	5166641

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Rework - 1 - Startup Returns	D4931-5	1	6	0
Part Specifications				
Specifications could not be found.				

Plex 4/26/19 3:38 PM Dart.Hadley.Shannon



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4931-5

Job Sheet 193702



Part No: D4931-5

Job Qty: 1 pcs

Part Name: Engine Fitting (for B3e models)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No: RA606

Due Date: 4/29/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG REV A SHEET 3 IPP REV:A NEW ISSUE 13-09-16 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
112	Conventional Mill - 1 - B4B	1 pcs	4/29/19	4/29/19	0.00	0.41	Conventional Mill - 1 - B4B		
115	QC 2	1 pcs	4/29/19	4/29/19	0.00	0.00	QC 2 - 1		
120	QC 8	1 pcs	4/29/19	4/29/19	0.00	0.00	QC 8 - 14		
130	Packaging 3-2 - Stock - B4B	1 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 3 - 10 - B4B		
140	QC 21 - SA	1 pcs	4/29/19	4/29/19	0.00	0.00	QC 21 - SA - 21		

Part Op 112 - (Manufacture as per dwg) DRILL HOLES AS PER REQUIRED

Descriptions: 115 - QC2- Inspect parts off machine FAI/FAIB)

120 - QC8- Inspect parts - second check)

130 - Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4931-5	Engine Fitting (for B3e models)	1 pcs (1 ea)	112-Conventional Mill - 1 - B4B	5166641

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
112-Conventional Mill - 1 - B4B	D4931-5	1	10	0

Part Specifications

Specifications could not be found.

Plex 4/22/19 7:30 AM Dart.Renwick.Jennifer

① No Way to Receive

② B was added By Mitchell Noh-B4B But no WC's + no rate.

-RWKBA
60%

Inspection Sheet Complete

RA606

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D4931-5	S135445		1	☒ yes	☒ yes	☐ yes	☒ yes	STOCK		S166641		Part return with no damage. Return in stock. I.D. with new batch at Rev A.
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					

QC Approval: AT _____

Date: 16-Apr-19 _____

Special Return/Rework Instructions:

193702